

ANNIVERSARY EDITION

BEC
BOHRCRAFT

1975
2025
50

Now
Available



HARDOX COUNTERSINKS



- Very sturdy design, multi-edge cutting tool, special geometry for the highest loads.
- The even distribution of cutting forces across 5 cutting edges* ensures smooth running and significantly reduced axial and radial forces.

- The triangle-shank* prevents slipping in the drill chuck and guarantees optimum power transmission.
- High-quality ZRN+ coating for low friction values and even longer tool life.

Ø d2 mm	Ø d1 mm	Ø d3 mm	L 1 mm	Z	Part-No.	Preis
10,4*	2,5	6	50	4	1735 03 10490	337,00
12,4	2,8	8	56	5	1735 03 12490	392,00
16,5	3,2	10	60	5	1735 03 16590	507,00
20,5	3,5	10	63	5	1735 03 20590	664,00
25,0	3,8	10	67	5	1735 03 25090	899,00
31,0	4,2	10	71	5	1735 03 31090	1.182,00

*diameter 10.4 mm with 4 cutting edges and cylindrical shank



PROFI PLUS

HSS-E Co8

3-pcs. in plastic Box

12,4 / 16,5 / 20,5 mm

KS 3 HDX

PART NUMBER: 1735 13 30003

1.462,-



Subject to model and price changes, as well as availability. Validity 01.10.2025 - 28.02.2026

1975 - 2025 - Anniversary edition

HARDOX

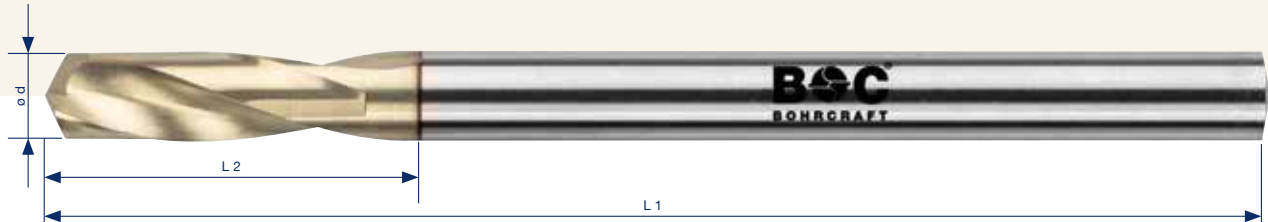
Twist drills M42 HSS-E (Co8)



· Stable special drill with extremely high heat resistance.

· For wear-resistant sheet metal, XAR HARDOX 400 / 450 / 500 / HiTuf.

· Ideal for the machining of excavator buckets, wheel loader shovels, dumpers, vibrating chutes etc.



PROFI PLUS

HSS-E Co8

416,-

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm
ME 5 HDX
(PN 1508 13 30005)



PROFI PLUS

HSS-E Co8

1.114,-

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KE 10 HDX
(PN 1508 13 30019)



PROFI PLUS

HSS-E Co8

1.998,-

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KE 13 HDX
(PN 1508 13 30025)

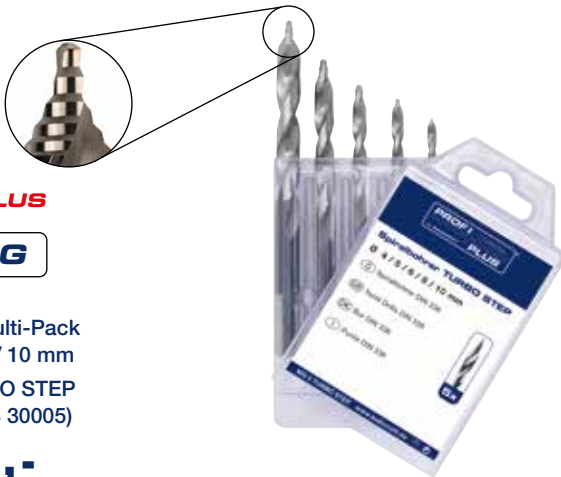


Ø d mm	L 1 mm	L 2 mm		Part-No.	Pris
1,0	34	6	1	1508 03 00100	34,00
1,5	40	9	1	1508 03 00150	34,00
2,0	49	12	1	1508 03 00200	35,00
2,5	57	14	1	1508 03 00250	35,00
3,0	61	16	1	1508 03 00300	36,00
3,2	65	18	1	1508 03 00320	39,00
3,3	65	18	1	1508 03 00330	39,00
3,5	70	20	1	1508 03 00350	40,00
4,0	75	22	1	1508 03 00400	43,00
4,2	75	22	1	1508 03 00420	48,00
4,5	80	24	1	1508 03 00450	51,00
5,0	86	26	1	1508 03 00500	53,00
5,5	93	28	1	1508 03 00550	62,00
6,0	93	28	1	1508 03 00600	65,00
6,5	101	31	1	1508 03 00650	74,00

Ø d mm	L 1 mm	L 2 mm		Part-No.	Pris
6,8	109	34	1	1508 03 00680	77,00
7,0	109	34	1	1508 03 00700	79,00
7,5	109	34	1	1508 03 00750	86,00
8,0	117	37	1	1508 03 00800	99,00
8,5	117	37	1	1508 03 00850	103,00
9,0	125	40	1	1508 03 00900	119,00
9,5	125	40	1	1508 03 00950	127,00
10,0	133	43	1	1508 03 01000	133,00
10,2	133	43	1	1508 03 01020	138,00
10,5	133	43	1	1508 03 01050	139,00
11,0	142	47	1	1508 03 01100	168,00
11,5	142	47	1	1508 03 01150	208,00
12,0	151	51	1	1508 03 01200	220,00
12,5	151	51	1	1508 03 01250	263,00
13,0	151	51	1	1508 03 01300	272,00



TURBO STEP



PROFI PLUS

HSS-G

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm
MG 5 TURBO STEP
(PN 1202 13 30005)

208,-

TURBO STEP INOX



PROFI PLUS

HSS-E Co5

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm
ME 5 T-STEP INOX
(PN 1203 13 30005)

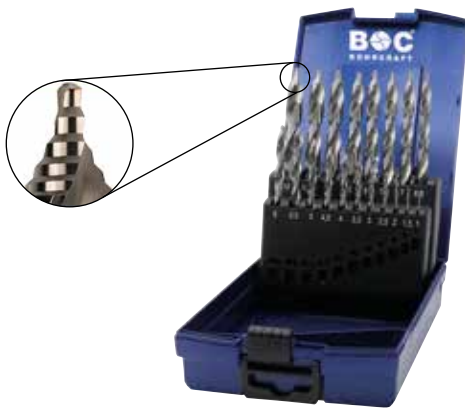
327,-

PROFI PLUS

HSS-G

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KG 10 TURBO STEP
(PN 1202 13 30019)

652,-

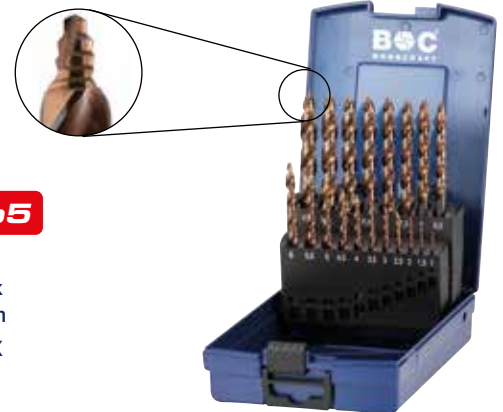


PROFI PLUS

HSS-E Co5

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KE 10 T-STEP INOX
(PN 1203 13 30019)

992,-



PROFI PLUS

HSS-G

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KG 13 TURBO STEP
(PN 1202 13 30025)

1.152,-



PROFI PLUS

HSS-E Co5

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KE 13 T-STEP INOX
(PN 1203 13 30025)

1.903,-



Twist Drills HSS-G DIN 338

Fully Ground, Split Point

HSS-G

19-pcs. in metal-box
1 – 10 mm x 0,5 mm
MG 10 (PN 1120 13 10019)

109,-

25-pcs. in metal-box
1 – 13 mm x 0,5 mm
MG 13 (PN 1120 13 10025)

219,-



HSS-G

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KG 10 (PN 1120 13 30019)

130,-

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KG 13 (PN 1120 13 30025)

236,-



HSS-G

81
pcs.

81-pcs. in metal-box
2 – 10 mm x 0,1 mm
MG 210 (PN 1120 14 20081)

674,-



HSS-G

130
pcs.

130-pcs. in metal-box
1,0 - 6,0 x 0,5 mm = 10 St.
3,3 + 4,2 mm = 10 St.
MG 130 (PN 1120 13 10130)

337,-



HSS-G

170
pcs.

170-pcs. in metal-box
1 – 10 mm x 0,5 mm
MG 170 (PN 1120 14 10170)

762,-



HSS-G

220
pcs.

220-pcs. in metal-box
1 – 13 mm x 0,5 mm
+ 3,3 / 4,2 mm
MG 220 (PN 1120 14 20220)

1.530,-



**Twist Drills HSS DIN 338,
roll forged**

HSS-R

19-pcs. in metal-box
1 – 10 mm x 0,5 mm
M 10 (PN 1100 13 10019)

77,-

25-pcs. in metal-box
1 – 13 mm x 0,5 mm
M 13 (PN 1100 13 10025)

147,-



**Twist Drills HSS DIN 338,
roll forged**

HSS-R

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KR 10 (PN 1100 13 30019)

95,-

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KR 13 (PN 1100 13 30025)

171,-



**Twist Drills DIN 338 HSS-E (Co5)
Cobalt Alloyed, Split Point**

HSS-E Co5

19-pcs. in metal-box
1 – 10 mm x 0,5 mm
ME 10 (PN 1140 13 10019)

207,-

25-pcs. in metal-box
1 – 13 mm x 0,5 mm
ME 13 (PN 1140 13 10025)

438,-



**Twist Drills DIN 338 HSS-E
(Co5) Cobalt Alloyed,
Split Point**

HSS-E Co5

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KE 10 (PN 1140 13 30019)

227,-

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KE 13 (PN 1140 13 30025)

450,-



**Twist Drills DIN 338 HSS-E (Co5)
Cobalt Alloyed, Split Point**

HSS-E Co5

70-pcs. in metal-box
· 1,0 – 5,0 x 0,5 mm = 5 St.
· 5,5 – 7,5 x 0,5 mm = 3 St.
· 8,0 – 10,0 x 0,5 mm = 2 St.
ME 70 (PN 1140 14 10070)

691,-



**Twist Drills DIN 338 HSS-TiN,
Titanium nitride coated, Split Point**

HSS-TiN

19-pcs. in ABS-Box
1 – 10 mm x 0,5 mm
KT 10 (PN 1130 13 30019)

154,-

25-pcs. in ABS-Box
1 – 13 mm x 0,5 mm
KT 13 (PN 1130 13 30025)

274,-



**Twist drills HSS-G DIN 338,
LEFT-HAND**
**Twist drills HSS-G DIN 338,
type HK, 80° for
SYNTHETIC MATERIALS**
**Twist drills HSS-G DIN 338,
type W for ALUMINIUM**

HSS-G
PROFI PLUS

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm

MG 5-LH
(PN 1129 13 30005)

124,-


HSS-G
PROFI PLUS

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm

HK 5
(PN 1131 13 30005)

270,-


HSS-G
PROFI PLUS

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm

MG 5-ALU
(PN 1127 13 30005)

135,-



Z3 twist drills DIN 338 with 3 cutting edges

Ideal for drilling out existing holes

HSS-E Co5

3 guide chamfers for high dimensional accuracy & smooth drilling.

Universally applicable in structural steel, unalloyed and alloyed steel < 1,000 N/mm², aluminum (wrought alloys and cast alloys).

- Twist drill with 3-flute geometry for up to 60% higher feed rates (compared to twist drills with 2 cutting edges)
- 3 guide chamfers for high dimensional accuracy & smooth drilling.
- When used in CNC or NC machines, drilling qualities up to IT 9 possible
- Optimized spiral shape for better chip removal


PROFI PLUS

5-pcs. in Multi-Pack

4 / 5 / 6 / 8 / 10 mm

ME5-Z3 (PN 1149 13 30005)

199,-



Ø d mm	L 1 mm	L 2 mm		Part-No.	Pris
2,0	49	24	1	1149 03 00200	21,00
2,5	57	30	1	1149 03 00250	21,00
3,0	61	33	1	1149 03 00300	15,00
3,5	70	39	1	1149 03 00350	18,00
4,0	75	43	1	1149 03 00400	18,00
4,5	80	47	1	1149 03 00450	21,00
5,0	86	52	1	1149 03 00500	25,00
5,5	93	57	1	1149 03 00550	27,00
6,0	93	57	1	1149 03 00600	31,00
6,5	101	63	1	1149 03 00650	35,00
7,0	109	69	1	1149 03 00700	40,00
7,5	109	69	1	1149 03 00750	44,00

Ø d mm	L 1 mm	L 2 mm		Part-No.	Pris
8,0	117	75	1	1149 03 00800	50,00
8,5	117	75	1	1149 03 00850	57,00
9,0	125	81	1	1149 03 00900	65,00
9,5	125	81	1	1149 03 00950	70,00
10,0	133	87	1	1149 03 01000	78,00
10,5	133	87	1	1149 03 01050	86,00
11,0	142	94	1	1149 03 01100	97,00
11,5	142	94	1	1149 03 01150	104,00
12,0	151	101	1	1149 03 01200	118,00
12,5	151	101	1	1149 03 01250	123,00
13,0	151	101	1	1149 03 01300	131,00

Countersinks DIN 335 C 90°

5

pcs.

PROFI BASIC

HSS

5-pcs. in ABS-Box
6,3 / 10,4 / 16,5 /
20,5 / 25,0 mm
KS 5-K (PN 1700 13 30005)

403,-

HSS-E Co5

KS 5-K Co (PN 1710 13 30005)

508,-



Countersinks DIN 335 C 90°

PROFI BASIC

HSS

6-pcs. in ABS-Box
6,3 / 8,3 / 10,4 / 12,4 /
16,5 / 20,5 mm
KS 6-K (PN 1700 13 30006)

266,-

HSS-E Co5

KS 6-K Co (PN 1710 13 30006)

381,-



Countersink-Bits 90° HSS 1/4" hex-shank with handle and bitholder



HSS

8-pcs. in ABS-Box
6,3 / 8,3 / 10,4 / 12,4 /
16,5 / 20,5 mm
KSB 6-K (PN 1705 13 30006)

393,-

Sheet Metal Drills HSS-G



HSS

3-pcs. in ABS-Box
· Size 1 / 3 – 14 mm
· Size 2 / 6 – 20 mm
· Size 3 / 16 – 30,5 mm
B 3-K (PN 1740 13 30003)

409,-

Spiral Flute Step Drills

PROFI BASIC

HSS

3-pcs. in ABS-Box
· Size 1 / 4 – 12 mm (1 mm)
· Size 2A / 4 – 20 mm (2 mm)
· Size 3A / 4 – 30 mm (2 mm)
STB 3-KS (PN 1763 13 30003)

449,-

HSS-E Co5

STB 3-KS Co (PN 1765 13 30003)

674,-



Step Drills



HSS

3-pcs. in ABS-Box
· Size 1 / 4 – 12 mm (1 mm)
· Size 2A / 4 – 20 mm (2 mm)
· Size 3A / 4 – 30 mm (2 mm)
STB 3-K (PN 1760 13 30003)

394,-

Hammer drill bits QX-4 with solid carbide head

Especially suitable for drilling in reinforced concrete



5-pcs. in Multi-Pack

· 5 / 6 x 110 mm

· 6 / 8 / 10 x 160 mm

HB-5 QX-4 (PN 2612 13 30005)

218,-



7-pcs. in Multi-Pack

· 5 / 6 / 8 x 110 mm

· 6 / 8 / 10 / 12 x 160 mm

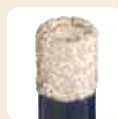
HB-7 2 QX-4 (PN 2612 13 30007)

332,-



Diamond-Tile Drills for dry cutting

Ideal for: Stoneware, Porcelain, Marble, Granite, Ceramic and Terracotta.



With M14 thread for angle grinders,
up to Ø 15,0 mm filled with cooling-wax



6,0 mm x M14
(PN 2702 03 00600)

96,-



8,0 mm x M14
(PN 2702 03 00800)

106,-



10,0 mm x M14
(PN 2702 03 01000)

123,-



12,0 mm x M14
(PN 2702 03 01200)

129,-



4-pcs. plastic box

2x 6,0 mm

1x 10,0 mm

1x 8,0 mm

DB 4 (PN 2702 14 30004)

423,-



7-pcs. in BC Box

2x 6,0 mm / 8,0 mm

1x 12,0 mm

1x 10,0 mm

1x 14,0 mm

DB 7 (PN 2702 13 30007)

771,-



4-pcs. in BC Box

1x 35,0 mm

1x 50,0 mm

1x 40,0 mm

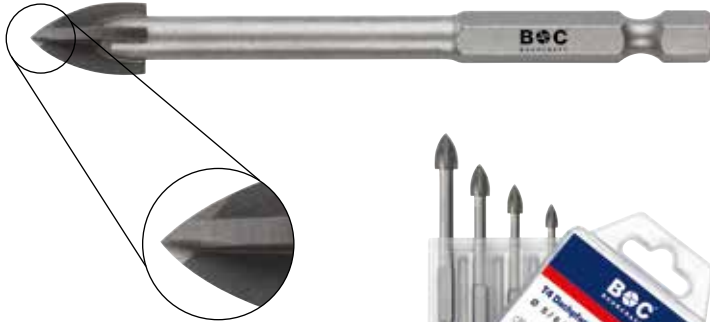
1x 68,0 mm

DB 4-2 (PN 2702 13 30004)

884,-

Roof tile / special drill bits T4

With 4 carbide cutting edges. Ideally suited for aerated concrete, dry-wall, concrete and clay roof tiles, HPL facade panels, glass, tiles, etc.



4-pcs. in Multi-Pack
5 / 6 / 8 / 10 mm
GM-T4 (PN 2710 13 30004)

185,-



Ø mm	Part-No.		Pris
5	2710 13 30500	10	338,00
6	2710 13 30600	10	383,00
8	2710 13 30800	10	417,00
10	2710 13 31000	10	495,00

Floor scraper chisels

For scraping floor coverings like linoleum, vinyl tiles and adhesive.

SDS-plus Shank
· Length 250 mm
· Width 100 mm
SP-plus (PN 2650 05 10025)

602,-

SDS-max Schaft
· Length 600 mm
· Width 125 mm
SP-max (PN 2660 05 12560)

1.103,-

Replacement scraper
(without shank) SDS-plus
ES-PLUS (PN 2650 15 00001)

169,-

Replacement scraper (without shank)
SDS-max
ES-MAX (PN 2660 15 00001)

220,-



3-pcs. im Quadro-Pack
SDS-max
Point / Flat / Spade
250 mm Length
M3-plus
(PN 2650 03 00003)

102,-

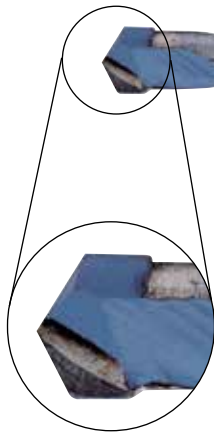
3-pcs. im Quadro-Pack
SDS-max
Point / Flat / Spade
400 mm Length
M3-max
(PN 2660 03 00003)

169,-



MULTI-LASER Multi-Purpose / Ceramic drills TCT

Multi-Purpose drill bit for application in nearly any materials e. g. tiles and ceramic (up to Mohs-hardness 8), concrete, wood, steel, plastics and roof tiles. Robust drill bit head with new designed carbide plate and multiple diamond-ground cutting edges.



7-pcs. in metal-box
4 / 5 / 6 / 8 / 10 / 12 mm
UMK412 (PN 2270 13 10007)

209,-

BIG PACK
always
10 pieces
per pack



Ø mm	Part-No.		Pris
4	2270 03 00400	10	192,00
5	2270 03 00500	10	192,00
6	2270 03 00600	10	209,00
8	2270 03 00800	10	276,00
10	2270 03 01000	10	383,00

Auger bits LEWIS-pattern

8-pcs. in wooden box
235 mm Length
6 / 8 / 10 / 12 / 14 / 16 / 18 / 20 mm
SB 235 (PN 3200 14 50623)

254,-



6-pcs. in wooden box
320 mm Length
10 / 12 / 14 / 16 / 18 / 20 mm
SB 320 (PN 3200 14 50632)

314,-



6-pcs. in wooden box
460 mm Length
10 / 12 / 14 / 16 / 18 / 20 mm
SB 460 (PN 3200 14 50646)

369,-

Forstner bits DIN 7483 G

5-pcs. in wooden box
15 / 20 / 25 / 30 / 35 mm
FB 5 (PN 3250 14 50005)

300,-



Brad Point Wood Drill Bits HSS-G Fully Ground, Industrial-Type

5-pcs. in plastic box
4 / 5 / 6 / 8 / 10 mm
HP 50 (PN 3110 14 30005)

80,-

8-pcs. in plastic box
3 / 4 / 5 / 6 / 7 / 8 / 9 / 10 mm
HP 80 (PN 3110 14 30008)

122,-



Also
suitable
for hard
wood!

1/4" Colour ring bits set with „Quick-Lock“ bitholder

32-pcs. in plastic box

- 1 x PH 1 / 2 x PH 2 / 1 x PH 3
- 1 x PZ 1 / 2 x PZ 2 / 1 x PZ 3
- 1 x Slotted 3,0 / 4,0 / 5,0 / 6,0
- 1 x 6-hexagon SW 3 / 4 / 5 / 6
- 1 x Tx T10 / T15 / T20 / T25
- 1 x Tx with hole TR10 / TR15 / TR20 / TR25 / TR27 / TR30 / TR40
- Adaptor 1/4"
- Bitholder „Quick-Lock“
- PB 32-3 (PN 6900 14 30032)



98,-

1/4" Colour ring bits set with ratchet

24-pcs. in plastic box

- 15 colour-coded screwdriver bits 1/4"
- 1 x PH 1 / PH 2
- 1 x PZ 1 / PZ 2
- 1 x Slotted 4,5 / 6,5
- 1 x 6-hexagon SW 4 / 5 / 6
- 1 x Tx with hole TR10 / TR15 / TR20 / TR25 / TR30 / TR40
- Mini reversible ratchet
- 6 sockets SW 6 / 7 / 8 / 10 / 11 / 13 mm
- Adaptor for sockets
- Magnetic bitholder
- PB 24 (PN 6900 14 30023)



160,-

L-Shaped Drivers PRO Easier access to narrow spaces

For all Bits 1/4"

40 Nm
PRO 90 (PN 6350 16 00001)

351,-



For drills with shank
up to 10 mm

Max. 2.100 rpm.
PRO 100 (PN 6351 16 00001)

421,-



1/4" Adaptors for sockets 1/4", 3/8", 1/2"



3-pcs. in BC DIY-Pack
50 mm length
A3 (PN 6400 11 00003)

52,-



Magnetic sockets set

7-pcs. plastic box

- Drive 1/4"
- SW 7 / SW 8 / SW 10 / SW 12 / SW 13 / SW 3/8" / SW 1/4"
- RST 7 (PN 6500 14 30007)

130,-



Screw extractors CV

5-pcs. in plastic box

- No. 1 / 2 / 3 / 4 / 5
- SE 5 (PN 9700 14 30005)

34,-



Bi-Metal Hole Saws with 8% Cobalt

Vario Toothing 4-6 ZpZ

8-pcs. in plastic box
 · 22 / 29 / 35 / 44 / 51 / 68 mm
 · AS 11 (14 – 30 mm hex-shank)
 · AS 33 (32 – 210 mm hex-shank)
 LS 6-E (PN 1901 14 30006)

360,-



14-pcs. in plastic box
 · 19 / 22 / 25 / 29 / 32 / 35 /
 44 / 51 / 57 / 64 / 68 / 76 mm
 · AS 11 (14 – 30 mm hex-shank)
 · AS 33 (32 – 210 mm hex-shank)
 RLS 14-E (PN 1901 13 30014)

696,-



Coolants and lubricants

For drilling, countersinking, thread cutting, reaming, sawing, turning and milling.

ALLROUND cutting oil

250 ml in dosage bottle
 BO-250 (PN 9690 15 00023)

64,-



HIGH PERFORMANCE cutting foam

400 ml in spray can
 BS-400 (PN 9690 15 00024)

96,-



Allround cutting paste

20 ml in stick
 BP 20 (PN 9690 15 00017)

48,-

40 ml in stick
 BP 40 (PN 9690 15 00018)

59,-



120 g in metal can
 BP 120 (PN 9690 15 00019)

65,-

750 g in metal can
 BP 750 (PN 9690 15 00020)

208,-



HIGH PERFORMANCE cutting wax

300 g in cartridge
 BW-300 (PN 9690 15 00021)

82,-



HIGH PERFORMANCE cutting gel

120 ml in tube
 BG-120 (PN 9690 15 00022)

74,-

